_____ comes from __ **Hungry? Sunday Morning, January 10, 2016** _____ to ____ and not to things of this Introduction: Real life requires: I. Where Are You? Genesis 3: 1 – 9 III. Hunger and Obedience for God's Word God still _____ a ____ with people **Reveals What True Life Is** Matthew 4: 1 - 4 even though they have and try to Him. We need to ______ to ____ even though we are _____ of ____. II. Likewise, We Lose Sight of What Brings Life! **Conclusion:** Deuteronomy 8: 1 – 3 Where do you stand in relationship to God's Word today? Don't lose _____ of our _____ _____ on ____. _____ on ____ God has ____ Are You Hungry For God's Word? and ______of the